

# HCM450 CUTTER/MIXER BOWL SEAL INSTRUCTION SHEET

**⚠ WARNING** Disconnect electrical power supply and follow lockout / tagout procedures.

**NOTE:** The bowl seal should be cleaned at least once per day or once per shift.

## BOWL SEAL REMOVAL

Remove the bowl seal by unscrewing the seal cover (Fig. 1) and pulling out the rubber seal. There are detents (Fig. 2) in the lower seal housing to allow gripping the seal. Wash, rinse and dry both parts.



Fig. 1

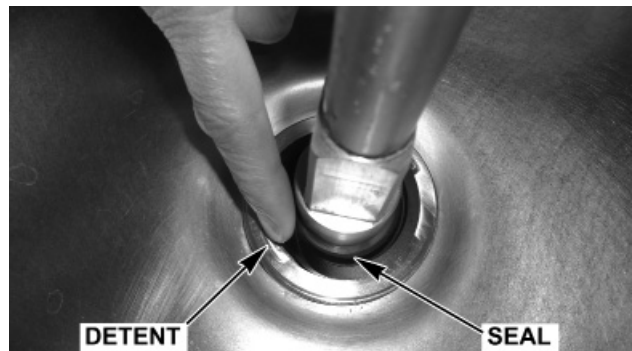


Fig. 2

## BOWL SEAL INSTALLATION

Reassemble seal and seal cover (Figs. 1 and 2). Be sure bowl area is properly cleaned before reinstalling seal. Insert rubber seal into the lower seal housing (Fig. 3). Press the seal down fully into housing. Screw seal cover onto housing finger tight (Fig. 4).



Fig. 3



Fig. 4



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